QUICKSILVER ENTERPRISES, INC.
A Public Corporation

QUICKSIVER GT 500 ASSEMBLY MAINTENANCE AND PARTS MANUAL

(DOC# 902-01)

This manual contains revised pages or updates necessary for construction of the current production model of the **QUICKSILVER GT 500** aircraft.

The aircraft and Assembly Manual may be updated from time to time as changes to the aircraft and/or the Assembly, Maintenance and Parts Manual occur.

It is recommended that the changes shown on the revised pages from the GT 500 REVISION PACKAGE (DOC# 913-01) (which may be ordered from your **QUICKSIVER** dealer) be used to update your aircraft.

NOTE: Some changes are subtle. Replace the original pages with the revised pages even if the changes are not obvious.

Upon receiving the REVISION PACKAGE (DOC# 913-01) remove the appropriate pages in your Assembly, Maintanence and Parts Manual (DOC# 902-01) and insert the revised pages where applicable.

A page with a revision level of 'A' (REV. A), at the **bottom** of the page after the **document number** (DOC#), will supercede a non-reviesd page (a page with no revision letter). A page with a revision level of 'B' (REV. B) would supercede a page with a Revision level of 'A' and so on.

EXAMPLE: If you have a new page from this revision package labeled DOC# 902-01 REV. A, followed by the date of that revision at the bottom of the page, remove and discard the existing non-revised page and replace it with the page labeled DOC# 902-01 REV. A.

A page numbered with a letter 'A' after the **page number** at the **top** of the page such as 4-30A should be inserted AFTER page 4-30 and before 4-32. (Text pages are usually even numbered pages and illustrations are usually odd numbered pages). DO **NOT** discard page 4-30. Page 4-30A is an addition.

EXAMPLE: A new page labeled 3-10A (upper left hand corner) would be added to your Assembly Instructions and page 3-10 would be retained as well.

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REVISION FORM

Upon receiving revisions for this manual remove the obsolete pages and insert the revised pages where applicable.

Revision	Pages Affected	Date of Revision	Quality Assurance	Agency Approval	Date Entered
A	ii, iia, iib	01/02/91			
	iic, iid	01/02/91			
	2-3	07/13/90			
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Revision	Pages Affected	Date of Revision	Quality Assurance	Agency Approval	Date Entered
A	2-98 thru 2-103	12/14/90 12/14/90			
	2-104, 2-107	07/13/90			
	2-108, 2-110	07/13/90			
	2-111, 2-122	07/13/90			
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A	A4-1	01/02/91			
	A4-10, A4-11A	01/02/91			
	A4-22, A4-23	02/20/91			
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	10-56	01/25/91			

REVISION FORM

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Revision	Pages Affected	Date of Revision	Quality Assurance	Agency Approval	Date Entered
B	ii, iia	03/22/91			
	iib	01/22/91			
	iic	03/22/91			
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	2-42, 2-43, 2-44	02/20/91			
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	4-1, 4-2, 4-3	01/22/91			
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C	iib	03/22/91			
	2-3	03/14/91			
	2-70, 2-96	03/22/91			
	2-131	11/16/90			

WARNING

YOU HAVE JUST WASTED A LOT OF MONEY UNLESS YOU FIRST FOLLOW THESE INSTRUCTIONS.

CLAIMS FOR DAMAGED OR MISSING PARTS

1. Completely inventory the kit using the supplied packing list. Do not remove any parts from the blister-packed boards until you have finished counting everything. The exception is parts such as nuts, washers and pop rivets which you may have to remove for accurate counting.

2. If you believe you are missing any parts or have damaged parts, inspect the boxes for holes or damage. Actually, you should have inspected the boxes prior to opening. For lost or damaged parts, you must file a claim with the freight carrier.

3. Your kit was double quality control inspected in our factory to ensure the accuracy of its contents. However, if you believe some parts were omitted at our factory, you need to do the following:
   a. Itemize the part number, quantity and description of each part.
   b. Note the aircraft model, serial number and date received.
   c. Report the claim to your dealer. All claims must be processed through your dealer. Upon receipt of claim, we will compare it to our original packaging records.

4. Only one claim per kit will be reviewed. "**DO NOT**" begin assembly until you have completed your inventory. The packing list is the most accurate representation of the parts required. Making a list during assembly will not work and will not be accepted. People have been known to use the wrong size bolt as compared to what is called for by the assembly instructions. This leads you to think parts are missing. Also, bits and pieces tend to roll under countertops, are borrowed, or inadvertently disappear. You best protection to build a complete airplane is to make sure you have all the parts before you start.

YOU HAVE 30 DAYS FROM RECEIPT OF KIT TO FILE A CLAIM.

If you do not adhere to the above procedures, the company reserves the right to dismiss any claim. Replacement parts would then be treated as a normal spare parts order.

We hope you enjoy building your kit, and thank you for your patronage. If you have any questions, please contact your dealer. If they are unable to answer your questions, the dealer can contact our customer service department for assistance.